



**2**

# DUO-FAST.

## HEAVY DUTY STAPLER

### MS-1580D/SP-343

0089237  
DUO-FAST CORPORATION  
3702 RIVER ROAD, FRANKLIN PARK, ILLINOIS, 60131-2176  
U.S.A. PRINTED IN U.S.A.

6/95

TOOLS MUST BE REPAIRED ONLY WITH FACTORY AUTHORIZED PARTS  
SIEMPRE REPARA LAS HERRAMIENTAS SOLAMENTE CON PARTES DE REPUESTO AUTORIZADAS POR DUO-FAST

Always Wear Safety Glasses

When Using Power Tools  
XA-1011 CLEAR  
XA-1022 TINTED

\* PART OF MHS-110-P1

TORQUE  
IN/LBS

NOT SHOWN:  
DS-501-4  
PUSHER SPRING POST  
PRESSED INTO  
SP-343-1  
REAR NOSE ASSEMBLY

1	CARTON INSERT, LEFT
1	CARTON INSERT, RIGHT
1	CARTON, MASTER

**MS-1580D/**

ITEM CODE	PART NO.	PART NAME	SELLING PRICE
0381632	825	PIN	
0383760	2562	SCREW	
0386375	8209	WASHER	
0390500	AA-68	O-RING	
0390781	AA-143	O-RING	
0396325	BN-100-3	O-RING	
0397661	CA-100-2	O-RING	
0397695	CA-100-5	O-RING	
0399154	CB-100-2	O-RING	
0400325	CM-103-8	SCREW	
0435404	CN-100-2	O-RING	
0442681	CN-105-1	NUT	
0446526	CNB-103-4	SCREW	
0446559	CNB-103-7	SCREW	
0402289	DA-200-5	O-RING	
0403204	DE-100-3	O-RING	
0317776	DS-120-6	EXHAUST DEFLECTOR	
0101303	DS-501-1	GROOVE PIN	
0102038	DS-501-4	GROOVE PIN, SPRING POST	
0025379	DS-502-1	TRACK BIAS SPRING	
0102327	DS-503-1	SCREW	
0102335	DS-503-2	SCREW	
0153908	DS-503-5	SCREW	
0528539	DS-503-11	SCREW	
0148940	DS-506-1	LATCH BUSHING	
0135723	DS-506-4	SUPPORT WASHER	
0527473	DS-506-5	WASHER	
0138685	DS-534-2S	MAGNET	
0039727	DS-536-2S	NOSE MOUNTING BLOCK	
0025593	DS-542-1	MAGAZINE LATCH	
0067546	DS-603-3	INSERT NUT	
0067413	DS-606-6	WASHER	
0033092	DS-633-4	SAFETY YOKE ASSEMBLY	
0513408	DS-736-1	BASE END PLATE	
0505859	HFN-203-1	SCREW	
0412478	IN-100-4	O-RING	
0412510	IN-100-9	O-RING	
0413146	IN-130-4	WASHER	
0413856	ISN-101-2	ROLL PIN	
0413922	ISN-105-2	NUT	
0414342	JA-100-1	O-RING	
0414409	JA-100-7	O-RING	
0414573	JA-103-19	SCREW	
0418061	KN-130-12	PUSHER SPRING	
0527879	MCN-108-1	LABEL, HANDLE	
0528018	MCN-110-4	INSERT, HANDLE PAD	
0528786	MCN-112-1	TRIGGER	
0528844	MHS-110-P1	HANDLE PARTIAL ASM.	
0528752	MHS-111-1	CYLINDER	
0527366	MHS-114-1	NOSE PLATE (MACH)	
0064550	MHS-115-1	PISTON	
0045591	MHS-712-7	PUSH ROD	
0377242	MN-100-2	SEAL RING	
0168344	MN-101-3	TRIGGER PIN	
0022947	MN-102-7	SPRING	
0168385	MN-103-1	SCREW	

ITEM CODE	PART NO.	PART NAME	SELLING PRICE
0023051	MN-103-4	SCREW	
0529719	MN-103-7	SCREW	
0169268	MN-112-2	TRIGGER RETAINER	
0169284	MN-119-1	RETURN VALVE	
0048314	MN-120-5	DUMP VALVE	
0169383	MN-196-2	SEAL RING	
0457812	MN-303-1	SCREW	
0462242	MN-312-1	VALVE HOUSING (MACH)	
0335356	MN-320-1	CAP	
0353052	MN-419-1	CYCLE VALVE	
0353060	MN-419-2	SEAL CUSHION	
0419515	MS-100-2	O-RING	
0419523	MS-100-3	O-RING	
0419531	MS-100-4	O-RING	
0419564	MS-100-8	O-RING	
0419572	MS-100-9	O-RING	
0419580	MS-100-10	O-RING	
0419598	MS-100-11	O-RING	
0419606	MS-100-12	O-RING	
0452755	MS-101-12	SHEAR-PROOF PIN	
0443705	MS-110-5P	BUMPER	
0419879	MS-110-8	CYLINDER BIAS RING	
0419903	MS-110-11	HEX BUSHING	
0437392	MS-110-16	SLEEVE	
0420281	MS-120-2	POPPET	
0420299	MS-120-3	EXHAUST SEAL	
0420323	MS-120-6	DUMP VALVE COVER PLATE	
0420331	MS-120-7	SPRING	
0408070	MS-700-1	O-RING	
0165373	MS-702-6	SPRING	
0408302	MS-706-2	LOCKWASHER	
0511006	MS-708-2	NAME TAG	
0277632	MS-709-6	VALVE HOUSING BUSHING	
0407593	MS-712-4	TRIP LEVER	
0408138	MS-719-1	VALVE CARTRIDGE	
0408450	MS-719-2	TRIGGER VALVE	
0450866	RS-202-1	SPRING	
0052472	SP-332-1	FRONT NOSE (MACHINED)	
0052654	SP-332-4	DRIVER BLADE	
0069146	SP-332-5	NOSE PLATE (MACHINED)	
0069187	SP-343-3	TRACK ASSEMBLY	
0069203	SP-343-4	PUSHER	
0069195	SP-343-5	REAR NOSE SPACER	
0069229	SP-343-6	REAR BRACKET	
0072371	SP-343-10	WARNING LABEL	
0072389	SP-343-11	SPRING, SAFETY	
	SP-343-12	MAGAZINE COVER	
	SP-343-13	MAGAZINE BASE SUB. ASM.	
	SP-343-14	REAR NOSE ASSEMBLY	
0456772	XA-1011	SAFETY GLASSES, CLEAR	
0277806	XA-1022	SAFETY GLASSES, TINTED	
0128165	XH-108-8	MODEL LABEL	
0466813	XH-108-13	WARNING LABEL	
0483479	XH-108-18	WARNING LABEL	
0353722	XH-108-29	WARNING LABEL	
0073247	XT-1030	CYCLE LABEL	
		HEX WRENCH SET	